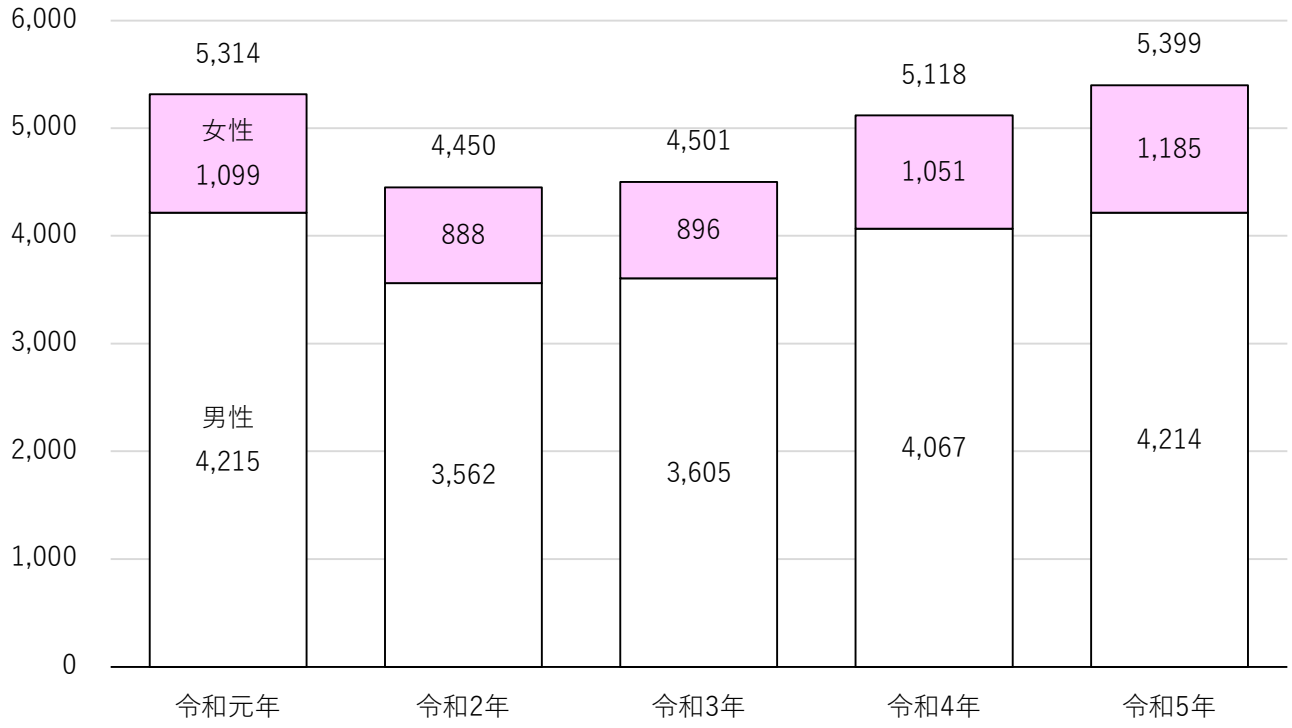図表 5-4-1　労働災害事故の搬送人員推移